Description:

lambdalit® is a pre-expanded, ready for use polystyrene material, which can be processed into moulded parts with high mechanical strength and low thermal conductivity. lambdalit® contains polymeric flame-retardant.

<table>
<thead>
<tr>
<th>Available density:</th>
<th>Grade L230: 230 kg/m³</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>Grade L320: 320 kg/m³</td>
</tr>
<tr>
<td></td>
<td>Grade L410: 410 kg/m³</td>
</tr>
</tbody>
</table>

Bead geometry: spherical

Typical bead diameter:

- 1.8 - 2.8 mm (> 95 by weight)

Pentane content

(at the time of packaging):

- > 1.0 by weight

Water content

(at the time of packaging):

- < 0.5 by weight

Colour: anthracite

Minor colour fluctuations between individual batches cannot be excluded.

Processing:

> Pre-expansion:

lambdalit® will be delivered as ready for use material in the defined density, therefore a pre-expansion of the material is not necessary.

> Moulding:

lambdalit® can be processed in industry standard automatic moulding machines. Compared with standard EPS, steaming should be increased because optimum fusion is only achieved at higher temperatures and steam pressures. Steam pressures in the above 1.0 bar are generally recommended.

To prevent moulded parts from swelling a sufficient cooling period is essential. The higher the density the more heat energy can be stored in the moulded part, therefore longer cooling periods are necessary with increasing densities.

Shipping:

ADR–Marking:

- Substance no. 2211
- Polymeric beads, expandable

Class: 9

Packing Group: III ADR

Safety instructions:

Flammable pentane-air mixtures may be generated during storage and processing of lambdalit®. For this reason, adequate ventilation must be ensured (LEL pentane 1.3 % by volume).

The blowing agent pentane escapes relatively slowly from mouldings. Thus, when cutting recently moulded ports, the formation of a flammable pentane-air mixture has to be anticipated. In addition, all conceivable sources of ignition must be kept away, and the build-up of electric charges has to be prevented.